

Contents

DESCRIPTION.....	2
DETAILED SPECIFICATIONS.....	2
DIMENSIONS.....	3
CHASSIS EQUIPMENT.....	3
ENGINE.....	4
COOLING SYSTEM.....	4
ELECTRICAL SYSTEM.....	5
MECHANICAL COMPONENTS.....	6
VEHICLE BODY:.....	7
FLOOR STRUCTURE:.....	8
DOOR.....	8
WINDOWS.....	9
HEATING.....	9
AIR CONDITIONING.....	10
LIGHTING.....	10
Interior.....	10
Exterior.....	11
SEATING.....	11
STANCHIONS & MODESTY PANELS.....	12
MIRRORS.....	12
SAFETY EQUIPMENT.....	12
FAREBOX.....	13
WHEELCHAIR TIEDOWNS.....	13
WHEELCHAIR LIFT SPECIFICATIONS.....	14
MISCELLANEOUS TECHICAL SPECIFICATIONS.....	14
VEHICLE TESTING.....	16
WARRANTY.....	17
INSPECTIONS.....	17

NOTE: Accepting options to purchase cutaway chassis shuttle buses with seating arrangements for 20 ambulatory and 2 to 4 wheelchair positions. Wheelchair positions across the rear of the bus; or allowing for more positions with the use of flip style seats.

DESCRIPTION:

These specifications describe a new transit bus (the “Bus”), which will be used to transport passengers in both rural and urban areas. The Bus will be of a “Steel Cage” type construction for sidewalls, rear walls and roof. All bidders must comply with each requirement listed. The Bus shall be of substantial and durable construction in all respect, with particular attention given to features, which will provide the safest possible Bus for transporting passengers. Altoona test results required to be furnished as a part of this bid.

Quantity: 20/2 minimum one (1) vehicle to be purchased with thirteen (13) options to purchase additional vehicles for a maximum of thirteen (13) vehicles per specification.

In addition, KPTA/RTEC has the right to assign a portion of the contract awarded, to allow other transit agencies to purchase any remaining options.

Failure of RTEC/KPTA to specifically identify Federal and State regulations in its specification does not relieve the bidder of the responsibility to meet them.

DETAILED SPECIFICATIONS:

Materials

All materials used in conversion of the Bus shall conform in all respects to American Society of Testing Materials, Society of Automotive Engineers or similar association standards. Materials used shall be of first quality and shall be exactly duplicated in manufacture, design and construction on each bus. All units or parts not specified shall be manufacturer’s best quality and shall conform in materials, design, or workmanship to the best practice known in the automotive industry. All parts shall be new and in no case will used, reconditioned or obsolete parts be accepted. The parts on all vehicles provided by the same manufacturer should be interchangeable.

Capacity

Bus must be able to accommodate the following load:

Twenty (20) Ambulatory and two (2) Wheelchair passengers with rear loading configuration. Additionally, two (2) double three step foldaway seats shall be mounted over the street side wheelchair position.

DIMENSIONS:

Description	Requirements
Bus Body Type	Build as Wide Body
Overall Exterior Length	355" Minimum/359" Maximum
Interior Height	80" Minimum
Interior Width	96" Maximum
Ground to First Step	12" Maximum
Step Depth	10" Minimum

CHASSIS EQUIPMENT:

Description	Requirements
Model Year	2019 or Newer
Chassis	Current model year OEM Cutaway Chassis
Wheelbase	196" Minimum/ 213" Maximum
G.V.W.R	19,500lbs Minimum
Engine	6.2L V-8 Minimum Gasoline Engine
Fast Idle	Fast idle switch in driver's area.
Transmission	Six (6) Speed Automatic W/ Overdrive
Rear Axle Ratio	4:41:1
Steering	Power
Shocks	Heavy Duty Front & Rear
Brakes	Power Disk, Antilock
Batteries	Duel OEM 700 CCA Minimum; Cables from front battery to rear shall be minimum 4 gauge, with rear circuit breakers/junction block installed inside the rear battery box.
Alternator	OEM 270 Amps Minimum
Bumper Front/Rear & Grille	Chrome Front Bumper and Grille/ Rear integrated step bumper
Tires/Wheels	LT 225/70R19.5 Load Range F/Stainless Steel Wheel Simulators
Four-Wheel Alignment	Four-wheel alignment (caster, camber, toe-in and thrust angle) shall be done on completed bus prior to delivery. Provide a copy of the alignment report with the vehicle.

Sun visor	6" x 30" that can be positioned at the windshield or to the left of the driver
-----------	--

Description	Requirements
Exhaust Location	Street Side Exhaust
Mud Flaps	Front and Rear
Spare Tire	Mounted on wheel of same size and brand shall be shipped loose inside the vehicle.
Fuel Capacity	50 Gallons minimum
Radiator	Heavy Duty, Largest Capacity Available
Gauges	Oil Pressure, Fuel, Amp Meter, Temperature
Drive Shaft Guards	Two (2) Minimum
Wipers	Intermittent
Air Bag	Drivers Side
Steering Features	Tilt Wheel W/Cruise Control
Driver's Seat	Driver's seat shall be four-way adjustable Level 2 vinyl with cloth inserts and an air ride suspension system. Color of seat will match other passenger seats. A quick release-type retractable combination pelvic/upper torso seat belt shall be installed for the driver.
Radio	OEM AM/FM CD Radio With Clock In OEM Chassis Location In Dash

ENGINE:

The engine compartment shall be insulated from the passenger compartment with a minimum 1 1/2" fiberglass material or equivalent to minimize interior noise level and heat. The engine cover shall be insulated for additional soundproofing. Interior noise level shall not exceed 80 dba under 45 mph and under no condition exceed 83 dba. Prefer engine below or equal.

The engine shall be furnished with a large capacity full flow oil filter and engine oil cooler.

COOLING SYSTEM:

Radiator shall be heavy-duty (4-core) with greatest available capacity recommended by manufacturer. A coolant recovery system shall be present to return expelled coolant to the system.

The largest radiator fan complying with manufacturer's standards shall be provided.

Vehicles shall have permanent ethylene glycol antifreeze providing protection for ambient temperatures from -20°F to +100°F while vehicles are used for prolonged transit purposes.

ELECTRICAL SYSTEM -12 VOLT:

The alternator system shall be a 270-amp OEM, and all other components shall be selected and integrated to function in an environment characterized by low engine (alternator) speeds and high amperage demands. Alternator/regulator shall be protected from wheel wash.

A heavy-duty 12-volt horn shall be provided. The horn shall be protected from the wheel wash.

The vehicles will be equipped with dual OEM batteries having a cold crank of not less than 700 amps each. The battery shall be lead acid premium construction, maintenance free. A third 8D battery will be mounted in a compartment with a slide-out tray on the side of the vehicle.

All wiring shall be color coded and function coded to enhance easy identification. The manufacturer explaining the coloring, function and all components of the system shall provide a wiring diagram. No butt or "T" connectors shall be used. All wiring shall be of sufficient size to carry the required currents without excessive voltage drops. All wiring shall be protected from heat, water, solvents, road splash, stones, grease, oil, fuel, abrasion, and chafing by proper insulation, conduit, or flexible tubing.

A disconnect switch that can be easily reached from the driver's seat shall be capable of disconnecting all body circuits.

The starter shall be capable of turning over the engine while SAE 10 W oil is in use and after ten hours cold soak at 0°F.

FUEL SYSTEM:

There shall be an engine-mounted fuel filter with replacement elements.

Dual tanks are **NOT** acceptable.

The system shall be designed to keep fumes from entering the passenger compartment. All federal safety standards shall be met.

Fuel Pump Access in floor of bus

STEERING:

The heavy-duty power steering system shall be self-centering with little or no driver effort.

The steering mechanism shall be constructed so as to make the wheel free from road shock and vibration.

The steering wheel shall be metal, covered with plastic or synthetic resin.

The vehicles shall have tilt steering and speed control feature.

TRANSMISSION:

The transmission shall be heavy-duty, fully automatic power shift, hydraulic-drive type, 6 speed plus overdrive. Allison or approved equal

The transmission shift lever shall be interlocked with the starting motor to prevent engagement of starter in any gear position other than neutral and park.

A warning signal audible outside of the vehicles shall be activated when the transmission is in reverse. (BU Alarm)

An auxiliary transmission oil cooler shall be provided.

BRAKES:

Dual Hydraulic, power, self-adjusting brakes with front disc and rear disc with 4 wheels ABS shall be provided. Standard OEM rotor diameter is required.

Parking brake shall be transmission mounted drum type and shall activate the rear wheel brakes. The handle or pedal that activates the parking brake shall be easily accessible to the driver but shall not hinder his or her movement to or from the driver's seat.

TIRES AND WHEELS:

OEM wheels shall be heaviest duty available ventilated, pressed steel, 19.5" minimum. They shall be designed to equal or exceed the G.V.W. All wheels shall be interchangeable.

Vehicles shall have dual rear wheels and single front wheels. Wheels shall have stainless steel wheel inserts and valve extenders to facilitate recharge of inner tires on the rear axle

Tires shall be LT 225/70 R 19.5 load range F. Tires shall be balanced.

Spare tire mounted on wheel of same size and brand shall be shipped loose inside the vehicle.

SUSPENSION:

Front axle capacity 7,000 pounds with tapered leaf and OEM shock absorber Rear axle capacity 13,500 pounds with tapered leaf springs and OEM shock absorber

A rear stabilizer bar shall be installed.

REAR AXLE RATIO:

Ratio is to be such that the vehicles shall be capable of maintaining a speed of 55 to 60 mph. for a prolonged period of time and at normal engine rpm.

A positive traction, limited slip type differential is **NOT** desired.

EXHAUST SYSTEM:

The exhaust system shall be the manufacturer's heaviest duty system available for the engine furnished. System shall be corrosion resistant and shall be securely fastened and routed to protect components from hazards. The exhaust shall exit straight out the back of the vehicles. The exhaust system shall be a standard OEM diameter. The system shall conform to the requirements of Federal Motor Carrier Safety Regulations.

BODY AND ACCESSORIES:

The body structure shall be built as an integral unit adequately reinforced at all joints and corners where stress concentration may occur to adequately carry required loads and stand road shock.

The vehicles' body structure must incorporate a full jig-welded "cage" type construction. All structural support members shall be a minimum of 1 1/2" x 1 1/2", 16-gauge steel tubing.

The following are acceptable:

- a. 1"x2" 16 ga steel tubing.
- b. 1½"x1½" 16 ga steel tubing.
- c. 1½"x3" hat section 18 ga steel
- d. 1"x1" 14 ga steel.
- e. 1"x2" 14 ga steel.

The body shall be bolted through the sub-floor structure to the chassis frame as recommended by the chassis manufacturer. Welding of any of the body understructure to the chassis frame will not be permitted.

All exterior panels (walls and roof) shall be metal or fiberglass composite. Side walls to be the equivalent of .063 aluminum minimum. Exterior panels are to be riveted, welded, or bonded to body framing. Pop rivets or sheet metal screws will not be acceptable for fastening the vehicles' exterior panels. All panels shall be installed so that they will shed water. Side panels below the floor line shall be non-corrosive and easily removable for service and repair.

The following are acceptable:

- a. .04 aluminum laminated to Luan.
- b. .30-gauge steel.
- c. .04 sheet metal bonded to sheets of plywood
- d. Fiberglass composite exterior bodies will be acceptable

Step wells shall be one-piece construction and adequately reinforced to prevent any deflection. Three steps shall be provided with minimum tread depth of 8.5 inches and bottom step height no higher than 12 inches. Steps and risers shall be in accordance with federal regulations

governing elderly and handicapped transport vehicles. The step wells shall be lit and shall be continuous for the full width of the door opening.

Undercoating shall be applied to the subfloor and all metal parts that are subject to rust and corrosion by outside elements. Undercoating to warranted for a period of 5 years.

Automotive undercoating is not satisfactory.

All fasteners (nuts bolts, clips, washers, clamps, etc.) shall be of a type that will prevent corrosion (zinc, cadmium plated or phosphate coated).

No sheet metal screws shall be used.

All nuts and bolts shall be Grade 8 type, made in the U.S.A.

All major components (transmission, engine, radiator, battery, alternator, A/C compressor shall be easily accessible by access doors.

Vehicles are to have rear integrated step bumper.

At least two tow hooks shall be provided and shall be securely attached to the vehicles' understructure. Tow hooks are to be mounted at the rear. Tow hooks shall be located so that no damage occurs to the vehicle under tow.

FLOORING:

Floor is to consist of 3/4" Marine Grade plywood over steel out-riggers. Wheel wells to be made of steel. In the wheelchair lift position, a minimum 11-gauge steel plate approximately 20" x 56" shall be welded to the floor assembly for strength.

FLOOR COVERING:

Floor covering shall be slip resistant vinyl flooring, constructed with aluminum oxide, silicon carbide, quartz and multiple colored PVC chip blended throughout a high quality vinyl wear surface for better depth perception for sight impaired (top coating is not acceptable). Bacteriostats will be incorporated providing all exposed surfaces with excellent anti-bacterial properties. Minimum thickness of 2.2 millimeters (combination of flooring and backing material will not be accepted). Altro trans floor or approved equal. Purchaser shall choose from a minimum of 4 standard colors to match seat colors.

Bonding: Floor covering must be bonded to the floor with waterproof sealer. The covering must not crack when subjected to sudden temperature changes.

Step Tread: Step tread edges, including floor level, shall be covered with rally molded nosing. All step edges shall have a two- (2) inch wide white diagonal striped band running the full width of the step.

DOORS:

Passenger Entrance Door: The front doorway will be provided on the right side of each vehicle. The door shall be two-leaf outward opening. The clear opening width shall be minimum 32 inches and minimum clear opening height shall be 75 inches. The passenger entrance door shall be

electrically operated. Assist handles are to be mounted parallel on both sides of the stairwell. Doors and door wells are to be constructed to prevent drafts and entry of water to the extent practical. Door and door openings shall comply with federal regulations. Exterior key switch shall be provided.

Driver's Door: Driver's door shall be at the left side of the driver's seat. A minimum of two steps shall aid the driver when entering or exiting.

It is required that clearly marked push-out windows be located on each side. The rear emergency exit is to be a rear door with upper window and lower window. Recommend Transpec "Econo roof mounted escape hatch.

Wheelchair Lift Door: The wheelchair lift door shall be mounted behind the rear axle and shall comply with all ADA regulations.

WINDOWS:

Passenger, side: 3/16" thick side windows shall be of single density; tempered safety glass with 44% maximum to 28% minimum light transmission gray glaze.

The windows shall have aluminum frames and shall be ventilating type with T-slides at the topsill. One window on each side of the body shall be the push-out type and clearly marked for emergency exit. All windows and frames shall meet or exceed the federal and state of Kentucky Standards including F.M.V.S.S. 217.

Driver's side window shall be gray glazed with 1/4 inch-tempered glass and shall be easily adjustable with one-hand operation.

A van guard (rear window lens) should be installed in upper rear window of the rear emergency door.

Windshield shall be 1/4 inch laminated safety glass with single density tint and shade band.

Entrance door windows shall be single fixed type, gray glazed, single density, safety glass that Allows maximum practical visibility.

HEATING AND DEFROSTING SYSTEM:

The heating system shall consist of at least three units, one front unit located in the driver's area, and two 35K BTU units so located as to uniformly heat the bus.

The front unit shall have one large heater core and heavy duty blower to provide sufficient heated air for defrosting the windshield and bus's heat.

A minimum three-position switch on the driver's control panel shall control the blower motor.

An additional outlet shall be provided near the driver to allow heated air to the driver's area.

A lever or knob shall control the distribution of heated air between the defroster plenum chamber and the bus's heating outlet.

The control shall be located conveniently for the driver.

The intensity and temperature of the heated air shall be regulated by the driver at the driver's control panel.

The bus's rear heating unit shall be located to provide 65°F, inside temperature (evenly distributed) at 0°F ambient. The inside temperature shall be with an empty bus. A minimum three-position switch on the driver's control panel shall control circulation blower.

Combustion type heaters shall not be permitted

The manufacturer shall add the required amount for permanent all-weather coolant after heaters have been connected to protect the cooling system to -20°F tested at normal engine temperature.

Minimal heater output for the passenger area shall be 35,000 B.T.U each. Minimal driver heater output shall be 20,000 B.T.U. At least one of the rear heaters shall both shall have a circulating pump.

AIR CONDITIONING AND VENTILATION:

A complete factory air conditioning system shall be of a size capable of providing adequate cooling and dehumidifying capacity for passenger comfort.

The system must be capable of maintaining a 72°F interior temperature with a full load of passengers, with an ambient temperature of 98°F and 70% relative humidity.

Minimal air conditioner output for the passenger area shall be 75,000 B.T.U.

Minimal driver air conditioner output shall be 12,000 B.T.U. Recommend AC industries 773 MAX.

There shall be multiple cool air outlets to evenly distribute cool air for passengers and operator comfort.

Bidder shall furnish complete details of the air conditioning system proposed for these vehicles. Recommend using AC 733 MAX GEN V with EM3 evaporator, CM3 skirt condenser, DUAL OEM ALTERNATORS, DUAL COMPRESSORS.

There shall be one dash unit for the driver area and one large heavy-duty internally mounted roof unit (with appropriate drainage to prevent leaking) for the passenger compartment.

The evaporator must have a minimum of 1,600 CFM airflow.

The condenser will be skirt mounted.

There will be no exterior roof mounted equipment.

A ventilator in front of the driver capable of providing ample direct ventilation for the brake and acceleration pedal area during summer operation shall be furnished.

The ventilator shall have a non-porous seal. Its control shall be operated easily by the driver and shall be accessible.

The ventilator shall have the capability of being completely inoperable during cold weather.

INTERIOR AND EXTERIOR LIGHTING:

Automatic LED access light(s) shall be installed at the passenger entrance to sufficiently light the outside approach to the entrance and the step well.

Light(s) shall be situated to avoid damage by bus's washer, tree limbs, etc.

Automatic LED access light(s) shall be installed on the wheelchair lift. The wheel chair lift light shall come on when the lift door is opened. The light shall be minimum 21 candle power, and shall be activated by a door jamb plunger switch.

Adequate lighting shall be provided to illuminate the aisles, passenger compartment, and seating positions. Minimum of 7 LED interior lights, 4 street side and 3 curbside

A driver's overhead light shall be provided that will enable the driver to easily read or write at night while in the driver's seat.

The instrument panel shall be lighted to enable the driver to easily see all gauges from an upright seated position while driving.

All exterior light(s) must comply with federal and state requirements.

Exterior lighting shall include:

Sealed beam headlights with high and low beam switch that is turn signal activated

Front, rear, and side directional signals, operated by a lever on the left side of the steering column shall be the self-canceling type

Two white or clear backup lights in the rear of the vehicles, automatically engaging when the transmission is in reverse

Rear mounted, red, combination stop/signal tail lights; and tail light below both in one unit

A single, white, rear license plate light

Front and rear clearance lights

A minimum of six reflectors; two red on the rear and one on each side; rear area, one on each side; front area, amber

Front and rear identification markers, amber front and red rear

A switch shall be provided to operate all directional signals simultaneously as an emergency warning signal, to be on steering column.

SEATING ARRANGEMENT/FLOORPLAN:

Seating arrangement/floor plan of bus shall accommodate two (2) forward facing wheelchairs located at rear wall of bus and Twenty - (20/24) forward facing passengers.

Additionally, two (2) double three step foldaway seats shall be mounted over the rear most wheelchair position. Passenger capacity shall be 20 +2WC OR 24 + 1WC.

Passenger seats shall be mid-back contoured seats with 16-gauge tubular steel frames.

Standard width should be between 16¼"-18". Back height should be 22" from top of seat cushion. A polyurethane cushion and a No zigzag spring shall be bolted to a heavy-duty 14-gauge steel frame.

Vinyl seat covering is required (provide sample). Aisle seat will have a padded armrest on aisle side that flips up for easy access.

All aisle seats shall have padded corner grab rails.

Seating capacity shall be 20/24 seated passengers (see diagram Appendix A) and two (2) wheelchairs. All seating shall comply with F.M.V.S.S. 207 and 302.

Retractable 75" seat belts are required for all passengers. All passengers shall be provided with a pelvic seat belt with extra length (minimum 18" longer than standard).

All seat belts shall be the standard buckle type. Seat belts and anchorages shall meet the requirements of F.M.V.S.S. 209 and 210.

Seat belts must be compatible with infant and child restraint equipment. Driver's seat shall be four-way adjustable Level 2 vinyl and an air ride suspension system. Color of seat will match other passenger seats. A quick release-type retract-able combination pelvic/upper torso seat belt shall be installed for the driver.

INTERIOR PANELING:

Interior paneling shall be fiberglass, or otherwise covered with an easily maintained material. The basic interior color shall be frost white. The dash and instrument panel shall be finished to harmonize with the overall interior tones. Interior paneling shall have a minimum thickness of 0.1 inch.

SIGNAGE:

All ADA required signs, including priority seating and international wheelchair signs are required.

HANDRAILS, STANCHIONS, and MODESTY PANELS:

Passenger assists in the form of full grip, vertical stanchions or handholds shall be provided for the safety of standees and of ingress and egress. Handhold and stanchions shall be made of 1 1/4" stainless steel tubes. All handholds and stanchions shall be properly supported and held securely in place with stainless steel corrosion resistant, anti-rattle fittings. Dual parallel entrance grab rails shall be provided at the entrance step well. A vertical stanchion shall be provided at rear of passenger door at the aisle. A horizontal handhold shall extend from this stanchion to the wall. Door operation shall not create a hazard. A vertical stanchion shall be provided as part of the driver's barrier with modesty panel behind driver with lexan shield mounted above. Overhead left and right roof grab bars shall be installed so that it is possible to move the full length of the coach without losing support. Modesty panels shall extend from 1 1/2" above the floor to bottom of window. Finish shall match interior seat colors. Two diagonal grab rails of 3/4" to 1 1/2" stainless steel shall be installed with at least 1 1/2" knuckle clearance at the front door to aid boarding and exiting passengers. Installed one each side, they are not to infringe on the clear opening.

MIRRORS:

Fully adjustable, outside right and left hand rear view mirrors shall be 6" by 9" minimum. Frame and bracket shall be chrome-plated anodized aluminum or stainless steel and shall be retractable, break-away-type to prevent damage by bus's wash equipment. The right front

mirror shall be mounted to prevent contact with pedestrian or boarding passengers. A low mount convex mirror shall be furnished below the outside mirrors for localized vision. An adequate 10" x 7" convex style rear view mirror shall be installed for driver's view of the interior and rear of the vehicles. This overhead two-way adjustable mirror (minimum 15" x 6") shall be located in front of and over the driver's seat above the windshield. All mirror mountings are to be sufficiently rigid to prevent distortion from vibration.

SAFETY/EMERGENCY EQUIPMENT:

Emergency Equipment shall consist of one five-pound fire extinguisher, two seat belt cutters, one 21-unit first aid kit, Bodyfluid kit and three safety triangle reflectors. All emergency equipment shall be locked in an area easily accessible by the driver and will not interfere with passengers when not in use. Backup Sonar integrated into rear step bumper.

TWO WAY RADIO:

Successful bidder shall install narrow banding 12.5 khz two-way radio with a low profile antenna in an agency approved location which is easily accessible to bus driver.

FAREBOX:

Vehicle shall include a Main Fare box (color-black) with lock keyed to match existing ABS vaults. Must include two vaults. Farebox location shall not restrict traffic or operation of driver's controls and shall allow driver to reach coin drop lever and view the change platform.

WHEELCHAIR TIEDOWNS:

Tie-downs will be mounted flush to the floor surface, with no protrusion. Each wheelchair tie-down location shall be equipped with shoulder-cross or torso belts, or other seat belt devices which are anchored to the floor, that meet or exceed state and federal regulations.

4-point, heavy duty, fully automatic retractable Q-Straint QRT 360 or approved equal (dual knobs) tie-downs built to withstand the higher loads of the WC18 standard and be compatible with WC19 wheelchairs mounted onto L track fitting with Lap & Shoulder Belt Occupant Restraint that meets ADA requirements wheelchair securement shall be provided which will be capable of securing standard, balloon tire and electric wheelchairs. The device shall have sufficient strength to restrain an occupied wheelchair load of 600 pounds under crash conditions. The device shall not cause or have the potential of causing injury to the wheelchair occupant or damage to the wheelchair or wheel mechanism.

LIFT SPECIFICATIONS:

Lift platform and mechanism shall be the latest model Braun Ability Lift or approved equal that meets. ADA regulations

The wheelchair lift shall include a platform with a minimum clear width of 34" and a minimum clear length of 51". Power unit shall be twelve (12) volt electro-hydraulic operated. Power unit shall be readily accessible for service. The wheelchair lift shall incorporate an emergency method of operating if the power to the lift fails. The wheelchair lift shall include handrails on both sides of the platform (ADA 38.21) and safety strap. Wheelchair lift shall be grounded to the chassis frame with minimum 4-gauge copper wire.

The lift shall have a self-cleaning, see-through, non-skid platform which can be folded and unfolded by one person. The controls shall be placed adjacent to the lift in such a position to enable the attendant or the disabled person, once the person is on the platform, to operate the lift.

Lift control switch shall be completely weather proof and labeled as to function.

Wheelchair lift warranty of Five (5) year parts and three (3) year labor.

Lift capacity must meet ADA Specifications (800lbs subject to change)

The lift doors shall be dual panel doors with "L" handle. It shall have a three-point latch with key lock. There shall be one non-ventilating window, 12" x 21", per door panel that shall have the same percentage of light transmission as the other side windows. There shall be heavy-duty pneumatic holdbacks for each door that will hold open under any condition.

The size of the body opening shall in no way limit the full operation of the lift nor impede its proper maintenance.

A brake interlock system shall be provided to ensure that the vehicle cannot be moved while the lift door is open.

MISCELLANEOUS:

Manuals and Catalogues: At or before the time of delivery of the vehicles, the manufacturer shall supply to AGENCY the following items:

Chassis Service Manuals	1 copy
Parts Manuals	1 copy
Wheelchair Lift Manuals	1 copy
Wiring Schematic Diagram	1 copy
Operators Manuals	1 copy
Wiring Key	1 copy

Any other manuals such as wheelchair tie-downs, air conditioning chassis, body, seats, etc. that are not included in the main parts and service manuals shall be delivered

OTHER ITEMS TO BE INCLUDED IN BID PRICING:

Two Overhead grab handles to accommodate standees.

Upgrade all bus body exterior lights to LED

Lexan shield mounted on modesty panel behind driver

Armored bezels for clearance lights that are not recessed

Two storage pouches for tie down systems

No food, smoke or drink sticker

Vehicle Height warning sticker

This bus makes frequent stop stickers

Legal documents shall be delivered with the vehicles. Proper documentation to acquire license and registration is required at time of delivery.

After sale, service shall be continued while the vehicles are in service. This shall include, but not be limited to, service and parts manual up-dates, parts sales, guidance in solving mechanical, electrical, or other problems with the vehicles. When needed, agency maintenance supervisors shall be permitted to call the manufacturer at the expense of agency for assistance.

WORKMANSHIP:

Workmanship throughout the vehicles shall conform to the highest standard of commercially accepted practice for class of work, and shall result in a neat and finished appearance. The design of the body and equipment which the manufacturer proposes to furnish must be such as to provide vehicles of substantial and durable construction in all respects. Welding procedures, welding materials, and qualifications of operators, shall be in accordance with standards of the American Society of Testing Materials and the American Welding Society. All welds visible to the public shall be ground smooth after the welding to present a smooth, workmanlike appearance.

Where metal is welded to metal, the contact surface shall be free of scale, grease, and paint. All exposed surfaces and edges shall be smooth, free from burrs and other projections, and shall be neatly finished.

All parts shall be new and in no case will used, reconditioned obsolete parts be accepted. Manufacturer shall submit with its bid a detailed description and specifications of the frame structure, roof structure, and body with particular reference to materials used.

MOTOR VEHICLE STANDARDS:

The manufacturer must certify that the buses comply with all U.S. Department of Transportation safety standards for bus applicable as of the date of manufacture, and complies with all Interstate Commerce Commission requirements for motor buses operated in interstate commerce.

The buses shall be in complete compliance with all requirements of the laws of the State of Kentucky as to lighting equipment and all warning and safety devices.

The manufacturer shall certify that the buses conform to the air pollution control standards set by the Federal Transit Administration for motor vehicles to be used on projects by FTA

The vehicles must comply with the Americans with Disabilities Act (ADA) requirements that went into effect January 26, 1992, as well as the FTA transit accessibility program. NOTE: The vehicles being purchased will be part of a larger fleet of vehicles in a demand responsive system, which when viewed in its entirety ensures to individuals with disabilities a level of service equal to that provided to the general public. Therefore, it is allowable to have removable seating over all the wheelchair restraint stations. This approach is designed to give maximum flexibility and allow most efficient dispatching of vehicles.

VEHICLE TESTING:

Each complete vehicle and all working and moving parts and operating devices shall be thoroughly tested and put in operating condition by the manufacturer.

The roofs, windows, windshields, and compartment doors of the vehicles shall be water tested in an approved manner and any leaks found shall be repaired in a workmanlike manner.

The manufacturer shall not attach any dealer identification, advertising, or similar material to the vehicles. Prior to acceptance of vehicles by THE AGENCY, the manufacturer shall service and adjust vehicles for operation to include, as a minimum, the following:

Focusing of lights

Tuning of engine

Adjustment of accessories

Checking of electrical braking and suspension systems

Charging of battery

Inflation of tires

Balancing of all wheels

Complete lubrication of engine, chassis and operating mechanisms with recommended grades of lubricants for the ambient temperature at the point of delivery

Servicing of cooling system with permanent type antifreeze and summer coolant for - 20°F

Servicing windshield washer with water and appropriate additives

Four-wheel alignment (caster, camber, toe-in and thrust angle) shall be done on completed bus prior to delivery. Provide a copy of the alignment report with the vehicle

In addition to the Certification for the Interim Bus Testing Program (49 CFR Part 665), a copy of the 7 year – 200,000-mile Test Report on the Bus Model must be provided by the Bus Testing Facility in Altoona, PA.

NUMBERING AND LETTERING:

Bus shall be numbered, striped, and lettered to match existing fleet as closely as possible. Information will be provided to successful bidder.

WARRANTY:

The manufacturer shall state all terms, conditions, and limitations of the warranty. Terms, conditions, price, limitations of any optional, extended warranties shall be stated, including local agents responsible for service.

The minimum warranty for chassis mechanical components shall be 24 months or unlimited miles with no deductible. This warranty shall fully pay for defective workmanship, materials and labor costs.

All other warranties apply

Warranty to be included with floor covering of 10 – 12 years

INSPECTIONS:

The agency reserves the right to inspect all material and workmanship at all times during the progress of the work.

Final inspection and acceptance of the vehicles covered by these specifications shall be made by the agency.

Use a separate sheet for each bus type/size. Style/type: 20 + 2

All Items Need Pricing to be Included in Bid

ITEM#: Base Bid Price Options	Price
1 Upgrade to 20/24 pass/2WC to 6.8L V10 Gas	_____
2 Upgrade to 20/24 pass/2WC to 6.7L V8 Diesel	_____
3 CNG Conversion	_____
4 Two year body warranty	_____
5 Raised floor	_____
6 Pair of wheel chocks	_____
7 Energy absorbing rear bumper	_____
8 Upgrade double foldaway seat with retractable seat belts	_____
9 Upgrade double seat to double mid-hi flip seat with retractable seat belts	_____
10 Upgrade single seat to single mid-hi flip seat w/seat belts	_____
11 ICS Integrated child seat	_____
12 3.5 level seat covering	_____
13 Hard vinyl headliner covering	_____
14 Padded vinyl interior wall covering	_____
15 Add additional passenger seat	_____
16 Delete passenger seat	_____
17 Extra long seat belts	_____
18 Vinyl Driver Seat	_____
19 Powered driver seat	_____
20 Powered door locks and windows	_____
21 Upgrade wheelchair lift	_____
22 Move wheelchair positions to front load with vertical stanchion on right hand side of lift door in front of passenger seats	_____
23 Add additional wheelchair position	_____
24 Delete wheelchair position	_____
25 Slide and Click tie downs	_____
26 Add passenger door exterior key lock	_____
27 Add twin - windows in the rear of shuttle bus	_____
28 Manual passenger door operation, credit for electric	_____
29 Upgrade to higher BTU AC system	_____
30 Credit for deletion of stainless steel wheel simulators	_____
31 Stainless steel safety latches mounted to hold the lift door open while wheelchair lift is being operated	_____
32 Clearance signage for driver's view	_____
33 Add strobe light	_____
34 Dual Ceiling grab rails	_____
35 Package shelves	_____
36 Overhead luggage rack with LED lighting	_____
37 Stop request, cable style with touchtape or pads at the WC positions	_____
38 PA with exterior speaker	_____
39 Destination sign front only - electronic	_____

40	Destination sign front and side - electronic	_____
41	Fare Box	_____
42	Spare tire secured and mounted in a safe location as specified by purchaser.	_____
43	Vinyl graphics specified by purchaser.	_____
44	Exterior paint color excluding white	_____
45	One Oxygen tank holder that mounts on L Track	_____
46	Sleeping Child Check	_____
47	Backup camera with a 4.3 inch minimum rear view mirror monitor	_____
48	Bicycle Rack mounted on front of bus	_____
49	Car Seat Tether Hooks on Bus Seat	_____
50	Power Mirrors	_____
51	Heated Mirrors	_____
52	Lumbar Drivers Seat	_____
53	Air Ride drivers Seat	_____
54	Tablet that corresponds with purchasing agencies existing data provider	_____
55	4 Camera Surveillance Camera System	_____
56	8 Camera Surveillance Camera System	_____
56	F550 4 X 4 Chassis	_____
57	Fender Mounted Key Storage Tube	_____
58	37 inch wide wheelchair lift	_____
59	Map lights above passenger seats	_____
60	Idle Lock Anti-Theft Device	_____
61	Rear Mount LED Strobe Lights engage when braking	_____